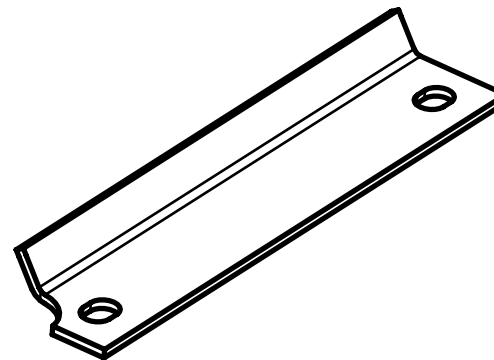
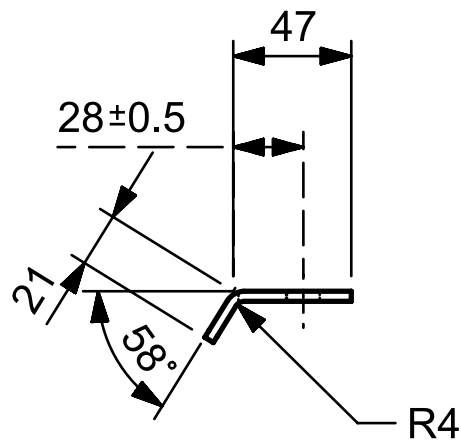


BREAK SHARP CORNERS MAY BE EITHER CHAMFER OR RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

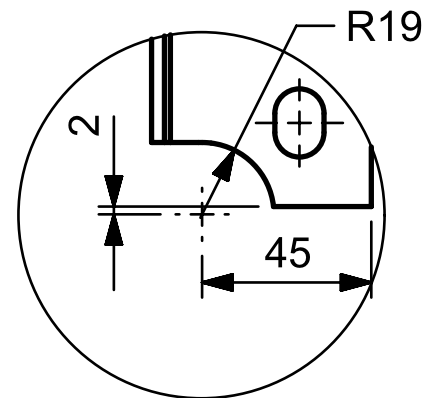
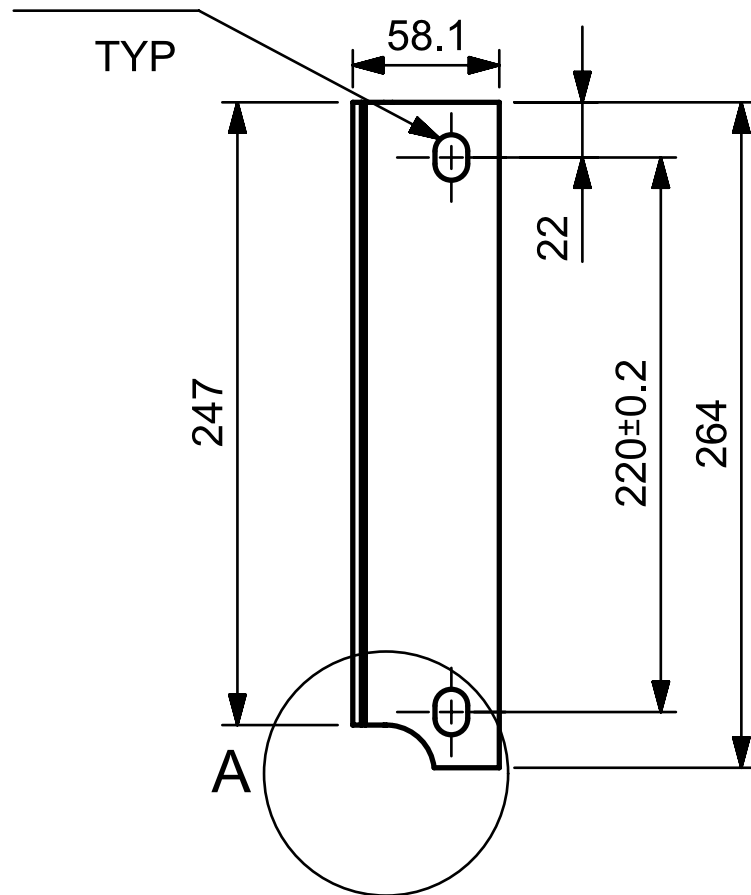
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ISOMETRIC VIEW

UNSPECIFIED TOLERANCES FOR PART		
FORMING TO FORMING	UPTO 500	±0.5
	ABOVE 500	±0.8
CD BETWEEN HOLES	IN ONE PLANE ±0.2 IN DIFF PLANES±0.5	
FORM TO PIERCE	±0.5	
HOLE SIZES	+0.2/-0	
SLOT SIZES	±0.8	
FLANGE WIDTH	+1.0/-0.7	
JOGGLE DEPTH	+0.3/0	
UNSPECIFIED TOLERANCES FOR PART & ASSEMBLY		
GENERAL TOLERANCES	UP TO 300	±0.8
	ABOVE 300	±1.0
ANGULAR TOLERANCE	±1°	

SLOT 13X18



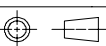
DETAIL A
SCALE 1:2

NOTE :

- 1.MATERIAL:HR STEEL SHEET GRADE MFD E250 PO 4.0MM THK. AS PER M&M STD. FE G 00-0907.
- 2.THE IGES/CREO GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART.
- 3.PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLES.
- 4.PART MUST BE FREE OF FRACTURE, BURRS & SHARP EDGES AND ANY SURFACE IMPERFECTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

DEVELOPED LENGTH :- 64mm

REF PART NO: 007542047C1

SURFACE FINISH SYMBOLS:ISO-1302						MAHINDRA & MAHINDRA LTD.		
WELDING SYMBOLS:IS813						FARM DIVISION, INDIA		
REMOVE ALL SHARP CORNERS & BURRS								
DO NOT SCALE ALL DIMENSIONS ARE IN mm	<SC> COUNT : 0		NAME		DATE	PROJECT CODE: MSTAR		
	<CC> COUNT▽ 0		DSNR	MK	18-08-2022	ER NUMBER: ER23C0000109		
	WEIGHT(kg) : 0.51		CHKR	MAC	18-08-2022	DESCRIPTION :		
	S/F AREA(cm²): 356.047		APPR	SAB	18-08-2022	FRONT BOTTOM PLATE		
	MATERIAL: HR STEEL SHEET GRADE MFD E250 PO 4.0 mm THK. AS PER M&M STD. FE G 00-0907					PART NUMBER : 008030218U01		CL:
			DWG.SIZE : A4			SCALE : 1:1		SHEET: 1 OF 1